



**High Speed Steel  
KEYWAY MILLING CUTTERS**

Specifications Conform to :  
IS 6355 - 1982  
Dimensions in mm



Diameter js16	Bore H7	Width d9
50	16	5
50	16	6
50	16	8
50	16	10
63	22	5
63	22	6
63	22	8
63	22	10
63	22	12
63	22	14
80	27	5
80	27	6
80	27	8
80	27	10
80	27	12
80	27	14
80	27	16
80	27	18
100	32	6
100	32	8
100	32	10
100	32	12
100	32	14
100	32	16
100	32	18
100	32	20
100	32	22
100	32	25
125	32	8

Diameter js16	Bore H7	Width d9
125	32	10
125	32	12
125	32	14
125	32	16
125	32	18
125	32	20
125	32	22
125	32	25
160	40	10
160	40	12
160	40	14
160	40	16
160	40	18
160	40	20
160	40	22
160	40	25
160	40	28
160	40	32
200	40	12
200	40	14
200	40	16
200	40	18
200	40	20
200	40	22
200	40	25
200	40	28
200	40	32
200	40	36
200	40	40

A cutter with radially machined form relieved staggered teeth on the periphery for milling keyway slots.

Tool Type H cutters shall be supplied unless otherwise specified.