



High Speed Steel SHELL END SINGLE ANGLE MILLING CUTTER

Specifications Conform to :
IS 6256 - 1995
DIN 842 : Part 1 : 1984
Dimensions in mm



Diameter js16	Bore H7	Width js14		Tol. On Angle
		Angle α 45°	Angle α 50°,55°,60°	
40	10	10	13	± 25'
50	13	13	16	
63	16	18	20	
80	22	22	25	± 20'
100	27	28	32	
125	32	36	40	
160	40	45	50	

The cutter with teeth on the conical surface, and on large flat side. The nominal angle of the cutter is the angle between the flat side and the conical side measured in a radial plane. These cutters are used mainly for cutting dovetails, serrations and angular slots.

Right Hand cutter with Tool Type 'H' shall be supplied unless otherwise specified.