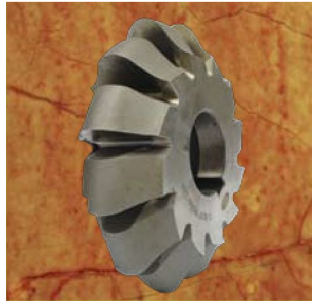




High Speed Steel ROTARY FORM CUTTERS for Roller Chain Wheels

Specifications Conform to :
BS 228 : 1962
Dimensions in Inches



Dia. Of Rollers	Cutter No.	Outside Dia. of Cutter	Width of Cutter	Bore Dia.
0.197	1	2.3/4	0.50	1
0.197	2	2.3/4	0.50	1
0.197	3	2.3/4	0.50	1
0.250	1	2.3/4	0.60	1
0.250	2	2.3/4	0.60	1
0.250	3	2.3/4	0.60	1
0.305	1	2.3/4	0.75	1
0.305	2	2.3/4	0.75	1
0.305	3	2.3/4	0.75	1
0.335	1	2.3/4	0.75	1
0.335	2	2.3/4	0.75	1
0.335	3	2.3/4	0.75	1
0.400	1	2.3/4	0.90	1
0.400	2	2.3/4	0.90	1
0.400	3	2.3/4	0.90	1
0.475	1	3.1/4	1.05	1
0.475	2	3.1/4	1.05	1
0.475	3	3.1/2	1.05	1
0.625	1	4.1/4	1.35	1.1/4
0.625	2	4.1/4	1.30	1.1/4
0.625	3	4.1/4	1.25	1.1/4

These cutters have profile which are suitable for the milling of sprockets. The cutters will have radially machine relieved teeth



High Speed Steel ROTARY FORM CUTTERS for Roller Chain Wheels

Specifications Conform to :
BS 228 : 1962
Dimensions in Inches



Dia. Of Rollers	Cutter No.	Outside Dia of Cutter	Width of Cutter	Bore Dia
0.750	1	4.1/2	1.70	1.1/4
0.750	2	4.1/2	1.60	1.1/4
0.750	3	4.3/4	1.50	1.1/4
1.000	1	4.3/4	2.00	1.1/4
1.000	2	4.3/4	1.90	1.1/4
1.000	3	5	1.85	1.1/4
1.100	1	5.1/2	2.30	1.3/4
1.100	2	5.1/2	2.20	1.3/4
1.100	3	5.1/2	2.10	1.3/4
1.150	1	5.3/4	2.65	1.3/4
1.150	2	5.3/4	2.50	1.3/4
1.150	3	5.3/4	2.40	1.3/4

No. 1 Cutter to cut 9 to 12 teeth
No. 2 Cutter to cut 13 to 19 teeth
No. 3 Cutter to cut 20 teeth and above.